Cree® XLamp® XHP70.2 LEDs

**PRODUCT DESCRIPTION**

The XLamp XHP70.2 LED is the next generation of Extreme High Power LEDs that delivers the lowest system cost through the best lumen density, reliability and color consistency. Built on Cree’s latest high-power LED technology, the XHP70.2 LED improves the lumen density, voltage characteristics, reliability and optical performance of the XHP70 LED in the same 7.0 mm x 7.0 mm footprint. The new XHP70.2 LED provides an easy drop-in upgrade to achieve higher system LPW for lighting manufacturers with existing XHP70 designs, eliminating redesign costs. Its unparalleled lumen density and longer lifetime at higher operating temperatures also enable new and innovative lighting designs at lower system costs.

**FEATURES**

- Available in white, configurable to 6 V or 12 V by PCB layout
- Available in 5-step EasyWhite® bins at 3000 K to 5000 K CCT, 3-step EasyWhite bins at 2700 K to 5000 K and 2-step EasyWhite bins at 2700 K to 4000 K CCT
- Available in ANSI white bins at 3000 K to 7000 K CCT
- Available in standard, 70-, 80-, and 90-minimum CRI options
- Binned at 85 °C
- Maximum drive current: 4800 mA (6 V), 2400 mA (12 V)
- Low thermal resistance: 0.9 °C/W
- Wide viewing angle: 125°
- Unlimited floor life at ≤ 30 °C/85% RH
- Reflow solderable - JEDEC J-STD-020C
- RoHS and REACh compliant
- UL® recognized component (E349212)

**TABLE OF CONTENTS**

- Characteristics .................................................. 2
- Flux Characteristics, EasyWhite® Order Codes and Bins ............................................. 3
- Flux Characteristics, ANSI White Order Codes and Bins ............................................. 6
- Relative Spectral Power Distribution .......... 9
- Relative Flux vs. Junction Temperature ...... 9
- Electrical Characteristics ......................... 10
- Relative Flux vs. Current ......................... 11
- Relative Chromaticity vs Current ............. 12
- Relative Chromaticity vs Temperature ..... 13
- Typical Spatial Distribution .................... 13
- Thermal Design ............................................. 14
- Performance Groups - Luminous Flux ..... 15
- Performance Groups - Chromaticity ...... 15
- Cree’s Standard White Chromaticity Regions Plotted on the CIE 1931 Curve .... 19
- Cree’s Standard Cool White Kits Plotted on ANSI Standard Chromaticity Regions .. 22
- Cree’s Standard Warm and Neutral White Kits Plotted on ANSI Standard Chromaticity Regions .................................. 23
- Bin and Order-Code Format ................. 24
- Reflow Soldering Characteristics .......... 25
- Notes .......................................................... 26
- Mechanical Dimensions ...................... 28
- Electrical Configuration ...................... 29
- Tape and Reel ............................................. 30
- Packaging ................................................. 31
CHARACTERISTICS

XHP70.2 LEDs are tested and binned in the 12-V configuration. See the Mechanical Dimensions section on page 28 for pad layout options.

<table>
<thead>
<tr>
<th>Characteristics</th>
<th>Unit</th>
<th>Minimum</th>
<th>Typical</th>
<th>Maximum</th>
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<tr>
<td>Thermal resistance, junction to solder point</td>
<td>°C/W</td>
<td>0.9</td>
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</tr>
<tr>
<td>Viewing angle (FWHM)</td>
<td>degrees</td>
<td>125</td>
<td></td>
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</tr>
<tr>
<td>Temperature coefficient of voltage (6 V)*</td>
<td>mV/°C</td>
<td>-2.9</td>
<td></td>
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</tr>
<tr>
<td>Temperature coefficient of voltage (12 V)</td>
<td>mV/°C</td>
<td>-5.8</td>
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<tr>
<td>ESD withstand voltage (HBM per Mil-Std-883D)</td>
<td>V</td>
<td>8000</td>
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<tr>
<td>DC forward current (6 V)*</td>
<td>mA</td>
<td>4800</td>
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<tr>
<td>DC forward current (12 V)</td>
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<td>Reverse voltage</td>
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<tr>
<td>Forward voltage (6 V, @ 2100 mA, 85 °C)*</td>
<td>V</td>
<td>5.6</td>
<td>6.1</td>
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<tr>
<td>Forward voltage (12 V, @ 1050 mA, 85 °C)</td>
<td>V</td>
<td>11.2</td>
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<tr>
<td>LED junction temperature</td>
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Note:
* Data for the 6-V configuration is calculated and for reference only.
FLUX CHARACTERISTICS, EASYWHITE® ORDER CODES AND BINS

The following table provides order codes for XLamp XHP70.2 LEDs. For a complete description of how the flux and chromaticity groups are reflected in the bin code and order code nomenclature, please see the Bin and Order Code Formats section (page 24).

Binning condition: $T_J = 85 \, ^\circ\text{C}; 12 \, V, I_F = 1050 \, \text{mA}$

Reference condition: $T_J = 85 \, ^\circ\text{C}; 6 \, V, I_F = 2100 \, \text{mA}$

<table>
<thead>
<tr>
<th>Nominal CCT</th>
<th>CRI</th>
<th>Minimum Luminous Flux</th>
<th>2-Step</th>
<th>3-Step</th>
<th>5-Step</th>
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<td></td>
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<td>P2</td>
<td>1830</td>
<td>2015</td>
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</tbody>
</table>

Notes

- Cree maintains a tolerance of ±7% on flux and power measurements, ±0.005 on chromaticity (CCx, CCy) measurements and a tolerance of ±2 on CRI measurements. See the Measurements section (page 26).
- Cree XLamp XHP70.2 LED order codes specify only a minimum flux bin and not a maximum. Cree may ship reels in flux bins higher than the minimum specified by the order code without advance notice. Shipments will always adhere to the chromaticity bin restrictions specified by the order code.
- Flux values @ 25 °C are calculated and for reference only.
<table>
<thead>
<tr>
<th>Nominal CCT</th>
<th>CRI</th>
<th>Minimum Luminous Flux</th>
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<th>5-Step</th>
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<td>1635</td>
<td>30H</td>
</tr>
</tbody>
</table>

Notes:
- Cree maintains a tolerance of ±7% on flux and power measurements, ±0.005 on chromaticity (CCx, CCy) measurements and a tolerance of ±2 on CRI measurements. See the Measurements section (page 26).
- Cree XLamp XHP70.2 LED order codes specify only a minimum flux bin and not a maximum. Cree may ship reels in flux bins higher than the minimum specified by the order code without advance notice. Shipments will always adhere to the chromaticity bin restrictions specified by the order code.
- Flux values @ 25 °C are calculated and for reference only.
### FLUX CHARACTERISTICS, EASYWHITE® ORDER CODES AND BINS - CONTINUED

<table>
<thead>
<tr>
<th>Nominal CCT</th>
<th>CRI</th>
<th>Minimum Luminous Flux</th>
<th>2-Step</th>
<th>3-Step</th>
<th>5-Step</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
<td>Group</td>
<td>Flux (lm) @ 85 °C</td>
<td>Flux (lm) @ 25 °C*</td>
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<td>2700 K</td>
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</tbody>
</table>

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**FLUX CHARACTERISTICS, ANSI WHITE ORDER CODES AND BINS**

The following table provides order codes for XLamp XHP70.2 LEDs. For a complete description of how the flux and chromaticity groups are reflected in the bin code and order code nomenclature, please see the Bin and Order Code Formats section (page 24).

Binning condition: $T_j = 85 \, ^\circ C \; ; \; 12 \, V, I_f = 1050 \, mA$

Reference condition: $T_j = 85 \, ^\circ C \; ; \; 6 \, V, I_f = 2100 \, mA$

<table>
<thead>
<tr>
<th>Nominal CCT</th>
<th>Chromaticity Regions</th>
<th>CRI</th>
<th>Minimum Luminous Flux</th>
<th>Order Code</th>
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</thead>
<tbody>
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<td>68</td>
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<tr>
<td>70</td>
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<td>P2 1830 2015</td>
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<td>N2 1590 1751</td>
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<td>M4 1485 1635</td>
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<td>M2 1380 1520</td>
</tr>
</tbody>
</table>

**Notes**

- Cree maintains a tolerance of ±7% on flux and power measurements, ±0.005 on chromaticity (CCx, CCy) measurements and a tolerance of ±2 on CRI measurements. See the Measurements section (page 26).
- Cree XLamp XHP70.2 LED order codes specify only a minimum flux bin and not a maximum. Cree may ship reels in flux bins higher than the minimum specified by the order code without advance notice. Shipments will always adhere to the chromaticity bin restrictions specified by the order code.
- *Flux values @ 25 °C are calculated and for reference only.
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*Flux values @ 25 °C are calculated and for reference only.

### Nominal CCT

<table>
<thead>
<tr>
<th>Nominal CCT</th>
<th>Chromaticity Regions</th>
<th>CRI</th>
<th>Minimum Luminous Flux</th>
<th>Order Code</th>
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<tbody>
<tr>
<td>5700 K</td>
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<td>1883</td>
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<td>90</td>
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<td>1883</td>
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</table>

Notes:
- Cree maintains a tolerance of ±7% on flux and power measurements, ±0.005 on chromaticity (CCx, CCy) measurements and a tolerance of ±2 on CRI measurements. See the Measurements section (page 26).
- Cree XLamp XHP70.2 LED order codes specify only a minimum flux bin and not a maximum. Cree may ship reels in flux bins higher than the minimum specified by the order code without advance notice. Shipments will always adhere to the chromaticity bin restrictions specified by the order code.
- Flux values @ 25 °C are calculated and for reference only.

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## Flux Characteristics, ANSI White Order Codes and Bins - Continued

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<th>Nominal CCT</th>
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<th>CRI</th>
<th>Minimum Luminous Flux</th>
<th>Order Code</th>
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<td>70</td>
<td>N2</td>
<td>1590</td>
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</table>

Notes
- Cree maintains a tolerance of ±7% on flux and power measurements, ±0.005 on chromaticity (CCx, CCy) measurements and a tolerance of ±2 on CRI measurements. See the Measurements section (page 26).
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- Flux values @ 25 °C are calculated and for reference only.
RELATIVE SPECTRAL POWER DISTRIBUTION

![Relative Spectral Power Distribution Graph]

- Blue line: 6500 K, 68 CRI
- Red line: 3000 K, 80 CRI

Wavelength (nm)

RELATIVE FLUX VS. JUNCTION TEMPERATURE

Reference condition: 6 V, $I_F = 2100$ mA; 12 V, $I_F = 1050$ mA

![Relative Flux vs. Junction Temperature Graph]
ELECTRICAL CHARACTERISTICS (T<sub>j</sub> = 85 °C)

Forward Current (mA) vs. Forward Voltage (V) for 6 V and 12 V.

- For 6 V:
  - Forward Current: 0 to 4800 mA
  - Forward Voltage: 5.00 to 5.75 V

- For 12 V:
  - Forward Current: 0 to 2400 mA
  - Forward Voltage: 10.0 to 11.5 V
RELATIVE FLUX VS. CURRENT ($T_j = 85 \, ^\circ C$)

- 6 V

- 12 V
RELATIVE CHROMATICITY VS CURRENT (WARM WHITE)

[Graph showing Relative Chromaticity Vs. Current for 6 V and 12 V.]
**RELATIVE CHROMATICITY VS TEMPERATURE (WARM WHITE)**

Reference condition: 6 V, $I_f = 2100$ mA; 12 V, $I_f = 1050$ mA

![Relative Chromaticity Vs Temperature Graph](image)

**TYPICAL SPATIAL DISTRIBUTION**

Reference condition: $T_j = 85$ °C; 6 V, $I_f = 2100$ mA; 12 V, $I_f = 1050$ mA

![Typical Spatial Radiation Pattern](image)
THERMAL DESIGN

The maximum forward current is determined by the thermal resistance between the LED junction and ambient. It is crucial for the end product to be designed in a manner that minimizes the thermal resistance from the solder point to ambient in order to optimize lamp life and optical characteristics.

![Thermal Design Graph 1](image1)

![Thermal Design Graph 2](image2)
PERFORMANCE GROUPS - LUMINOUS FLUX (T_J = 85 °C)

XLamp XHP70.2 LEDs are tested for luminous flux and placed into one of the following luminous-flux groups.

<table>
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<tr>
<th>Group Code</th>
<th>Minimum Luminous Flux</th>
<th>Maximum Luminous Flux</th>
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<td>K2</td>
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<td>K4</td>
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<td>Q2</td>
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PERFORMANCE GROUPS - CHROMATICITY

XLamp XHP70.2 LEDs are tested for chromaticity and placed into one of the regions defined by the following bounding coordinates.

<p>| EasyWhite Color Temperatures – 2-Step |</p>
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<th>y</th>
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### EasyWhite Color Temperatures – 5-Step Ellipse

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### ANSI White Bins

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## PERFORMANCE GROUPS - CHROMATICITY (CONTINUED)

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CREE’S STANDARD WHITE CHROMATICITY REGIONS PLOTTED ON THE CIE 1931 CURVE

ANSI Cool White
CREE’S STANDARD WHITE CHROMATICITY REGIONS PLOTTED ON THE CIE 1931 CURVE - CONTINUED

ANSI Neutral White and ANSI Warm White
CREE’S STANDARD WHITE CHROMATICITY REGIONS PLOTTED ON THE CIE 1931 CURVE - CONTINUED
CREE’S STANDARD COOL WHITE KITS PLOTTED ON ANSI STANDARD CHROMATICITY REGIONS
CREE'S STANDARD WARM AND NEUTRAL WHITE KITS PLOTTED ON ANSI STANDARD CHROMATICITY REGIONS
BIN AND ORDER-CODE FORMAT

Bin codes and order codes for XHP70.2 LEDs are configured in the following manner:

**Order Code**
- **Series**
  - XHP70B = XHP70.2
- **Internal code**
- **Minimum luminous flux group**
- **Chromaticity group**
- **CRI specification**
  - 0 = No minimum CRI
  - B = 70 CRI minimum
  - H = 80 CRI minimum
  - U = 90 CRI minimum
- **Vf Class**
  - D = 6-V/12-V configurable
- **Configuration**
  - B = Internal code
  - D = Reel size

**Bin Code**
- **Series**
  - XHP70B = XHP70.2
- **Chromaticity group**
- **Vf Class**
  - D = 6-V/12-V configurable
- **CRI specification**
  - 0 = No minimum CRI
  - B = 70 CRI minimum
  - H = 80 CRI minimum
  - U = 90 CRI minimum
- **Internal code**
- **Voltage performance group**
- **Luminous flux group**
- **Internal code**
REFLOW SOLDERING CHARACTERISTICS

In testing, Cree has found XLamp XHP70.2 LEDs to be compatible with JEDEC J-STD-020C, using the parameters listed below. As a general guideline, Cree recommends that users follow the recommended soldering profile provided by the manufacturer of the solder paste used, and therefore it is the lamp or luminaire manufacturer’s responsibility to determine applicable soldering requirements.

Note that this general guideline may not apply to all PCB designs and configurations of reflow soldering equipment.

<table>
<thead>
<tr>
<th>Profile Feature</th>
<th>Lead-Free Solder</th>
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<tbody>
<tr>
<td>Average Ramp-Up Rate (T_{s_{max}} to T_{p})</td>
<td>1.2 °C/second</td>
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<tr>
<td>Preheat: Temperature Min (T_{s_{min}})</td>
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<td>Preheat: Temperature Max (T_{s_{max}})</td>
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<tr>
<td>Preheat: Time (ts_{min} to ts_{max})</td>
<td>65-150 seconds</td>
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<td>Time Maintained Above: Temperature (T_{l})</td>
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<tr>
<td>Time Maintained Above: Time (t_{l})</td>
<td>45-90 seconds</td>
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<tr>
<td>Peak/Classification Temperature (T_{p})</td>
<td>235 - 245 °C</td>
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<td>Time Within 5 °C of Actual Peak Temperature (t_{p})</td>
<td>20-40 seconds</td>
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<td>Ramp-Down Rate</td>
<td>1 - 6 °C/second</td>
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<td>Time 25 °C to Peak Temperature</td>
<td>4 minutes max.</td>
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</table>

Note: All temperatures refer to the topside of the package, measured on the package body surface.
NOTES

Measurements
The luminous flux, radiant power, chromaticity, forward voltage and CRI measurements in this document are binning specifications only and solely represent product measurements as of the date of shipment. These measurements will change over time based on a number of factors that are not within Cree’s control and are not intended or provided as operational specifications for the products. Calculated values are provided for informational purposes only and are not intended or provided as specifications.

Pre-Release Qualification Testing
Please read the LED Reliability Overview for details of the qualification process Cree applies to ensure long-term reliability for XLamp LEDs and details of Cree’s pre-release qualification testing for XLamp LEDs. Cree did not perform Room Temperature Operating Life (RTOL) testing on the XHP70.2 LED.

Lumen Maintenance
Cree now uses standardized IES LM-80-08 and TM-21-11 methods for collecting long-term data and extrapolating LED lumen maintenance. For information on the specific LM-80 data sets available for this LED, refer to the public LM-80 results document.

Please read the Long-Term Lumen Maintenance application note for more details on Cree’s lumen maintenance testing and forecasting. Please read the Thermal Management application note for details on how thermal design, ambient temperature, and drive current affect the LED junction temperature.

Moisture Sensitivity
Cree recommends keeping XLamp LEDs in the provided, resealable moisture-barrier packaging (MBP) until immediately prior to soldering. Unopened MBPs that contain XLamp LEDs do not need special storage for moisture sensitivity.

Once the MBP is opened, XLamp XHP70.2 LEDs may be stored as MSL 1 per JEDEC J-STD-033, meaning they have unlimited floor life in conditions of ≤ 30 °C/85% relative humidity (RH). Regardless of the storage condition, Cree recommends sealing any unsoldered LEDs in the original MBP.

RoHS Compliance
The levels of RoHS restricted materials in this product are below the maximum concentration values (also referred to as the threshold limits) permitted for such substances, or are used in an exempted application, in accordance with EU Directive 2011/65/EC (RoHS2), as implemented January 2, 2013. RoHS Declarations for this product can be obtained from your Cree representative or from the Product Ecology section of the Cree website.

REACH Compliance
REACH substances of very high concern (SVHCs) information is available for this product. Since the European Chemical Agency (ECHA) has published notice of their intent to frequently revise the SVHC listing for the foreseeable future, please contact a Cree representative to insure you get the most up-to-date REACH SVHC Declaration. REACH banned substance information (REACH Article 67) is also available upon request.
NOTES - CONTINUED

UL® Recognized Component
This product meets the requirements to be considered a UL Recognized Component with Level 4 enclosure consideration. The LED package or a portion thereof has been investigated as a fire and electrical enclosure per ANSI/UL 8750.

Vision Advisory
WARNING: Do not look at an exposed lamp in operation. Eye injury can result. For more information about LEDs and eye safety, please refer to the LED Eye Safety application note.
MECHANICAL DIMENSIONS

Thermal vias, if present, are not shown on these drawings.

All dimensions are ±0.13 mm unless otherwise indicated.
MECHANICAL DIMENSIONS - CONTINUED

Recommended Stencil Pattern
6 V & 12 V Configurations
(hatched area is open)

ELECTRICAL CONFIGURATION

6-V Configuration
6 V & 12 V Configurations
(hatched area is open)

NEGATIVE A (→)
NEGATIVE B (←)
POSITIVE A (→)
POSITIVE B (←)
POSITIVE A (→)
NEGATIVE B (←)

12-V Configuration

SOLDER PAD LINK
TAPE AND REEL

All Cree carrier tapes conform to EIA-481D, Automated Component Handling Systems Standard.
All dimensions are ±.13 mm unless otherwise indicated.
PACKAGING

Unpackaged Reel

Label with Cree Bin Code, Quantity, Reel ID

Packaged Reel

Label with Cree Bin Code, Quantity, Reel ID
Label with Cree Order Code, Quantity, Reel ID, PO #

Boxed Reel

Label with Cree Bin Code, Quantity, Reel ID
Label with Cree Order Code, Quantity, Reel ID, PO #
Patent Label