Cree® XLamp® XH-G LED

PRODUCT DESCRIPTION

Unlike common plastic packages, XLamp XH LEDs use a ceramic package to deliver the unique combination of high performance and reliability not available elsewhere in mid-power LEDs. The ceramic-based XH LEDs are designed to deliver the long L70 lifetimes of Cree’s other high-power LEDs, such as XP or XT LEDs, as well as industry-leading LED efficacy levels.

Optimized for fluorescent replacement lighting applications, such as troffers and panel lights, where high efficacy, long lifetime and smooth appearance are critical, the XH LEDs allow lighting manufacturers to offer products that meet the lifetime expectations of LED technology.

FEATURES

• Package size: 3.0 X 3.0 mm
• Available in white (2200 K and 2600 K - 8300 K), 70-minimum CRI cool white, 80-minimum CRI white and 85- and 90-minimum CRI warm white
• 350 mA maximum drive current
• Viewing angle: 130°
• Reflow solderable - JEDEC J-STD-020C compatible
• Unlimited floor life at ≤ 30 °C/85% RH
• RoHS and REACh compliant
• UL® recognized component (E349212)

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## CHARACTERISTICS

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<th>Characteristics</th>
<th>Unit</th>
<th>Minimum</th>
<th>Typical</th>
<th>Maximum</th>
</tr>
</thead>
<tbody>
<tr>
<td>Thermal resistance, junction to solder point</td>
<td>°C/W</td>
<td>20</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Viewing angle (FWHM)</td>
<td>degrees</td>
<td>130</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Temperature coefficient of voltage</td>
<td>mV/°C</td>
<td>-1.2</td>
<td></td>
<td></td>
</tr>
<tr>
<td>ESD withstand voltage (HBM per Mil-Std-883D)</td>
<td>V</td>
<td>8000</td>
<td></td>
<td></td>
</tr>
<tr>
<td>DC forward current</td>
<td>mA</td>
<td>350</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Reverse voltage</td>
<td>V</td>
<td>-5</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Forward voltage (@ 65 mA, 25 °C)</td>
<td>V</td>
<td>2.9</td>
<td>3.4</td>
<td></td>
</tr>
<tr>
<td>LED junction temperature</td>
<td>°C</td>
<td>150</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>
## FLUX CHARACTERISTICS (T<sub>j</sub> = 25 °C)

The following table provides several base order codes for XLamp XH-G LEDs. It is important to note that the base order codes listed here are a subset of the total available order codes for the product family. For more order codes, as well as a complete description of the order-code nomenclature, please consult the XLamp XH Family LED Binning and Labeling document.

<table>
<thead>
<tr>
<th>Color</th>
<th>CCT Range</th>
<th>Minimum Luminous Flux @ 65 mA</th>
<th>Calculated Minimum Luminous Flux (lm)*</th>
<th>Order Code</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Min.</td>
<td>Max.</td>
<td>Group</td>
<td>Flux (lm)</td>
</tr>
<tr>
<td>Cool White</td>
<td>5000 K</td>
<td>8300 K</td>
<td>J3</td>
<td>26.8</td>
</tr>
<tr>
<td>Neutral White</td>
<td>3700 K</td>
<td>5000 K</td>
<td>J3</td>
<td>26.8</td>
</tr>
<tr>
<td>Warm White</td>
<td>2600 K</td>
<td>3700 K</td>
<td>J3</td>
<td>26.8</td>
</tr>
<tr>
<td></td>
<td>2000 K</td>
<td>2400 K</td>
<td>J2</td>
<td>23.5</td>
</tr>
<tr>
<td>70-CRI White</td>
<td>5000 K</td>
<td>8300 K</td>
<td>J3</td>
<td>26.8</td>
</tr>
<tr>
<td></td>
<td>3700 K</td>
<td>5000 K</td>
<td>J3</td>
<td>26.8</td>
</tr>
<tr>
<td></td>
<td>2600 K</td>
<td>3700 K</td>
<td>J3</td>
<td>26.8</td>
</tr>
<tr>
<td>80-CRI White</td>
<td>5000 K</td>
<td>8300 K</td>
<td>J3</td>
<td>26.8</td>
</tr>
<tr>
<td></td>
<td>3700 K</td>
<td>5000 K</td>
<td>J3</td>
<td>26.8</td>
</tr>
<tr>
<td></td>
<td>2600 K</td>
<td>3700 K</td>
<td>J3</td>
<td>26.8</td>
</tr>
<tr>
<td></td>
<td>2000 K</td>
<td>2400 K</td>
<td>J2</td>
<td>23.5</td>
</tr>
<tr>
<td>85-CRI White</td>
<td>2600 K</td>
<td>3200 K</td>
<td>H0</td>
<td>18.1</td>
</tr>
<tr>
<td>90-CRI White</td>
<td>2600 K</td>
<td>3200 K</td>
<td>H0</td>
<td>18.1</td>
</tr>
</tbody>
</table>

Notes:

- Cree maintains a tolerance of ±7% on flux and power measurements, ±0.005 on chromaticity (CCx, CCy) measurements and ±2 on CRI measurements. See the Measurements section (page 8).
- Typical CRI for Neutral White, 3700 K - 5000 K CCT is 75.
- Typical CRI for Warm White, 2000 K - 3700 K CCT is 80.
- Minimum CRI for 70-CRI Minimum Cool White is 70.
- Minimum CRI for 80-CRI Minimum White is 80.
- Minimum CRI for 85-CRI Minimum White is 85.
- Minimum CRI for 90-CRI Minimum White is 90.
- Calculated flux values at 300 mA are for reference only.
**RELATIVE SPECTRAL POWER DISTRIBUTION**

![Relative Spectral Power Distribution](image)

**RELATIVE FLUX VS. JUNCTION TEMPERATURE (I_F = 65 mA)**

![Relative Flux vs. Junction Temperature](image)
ELECTRICAL CHARACTERISTICS ($T_J = 25 \, ^\circ C$)

RELATIVE FLUX VS. CURRENT ($T_J = 25 \, ^\circ C$)
TYPICAL SPATIAL DISTRIBUTION

![Graph of Typical Spatial Distribution](image)

THERMAL DESIGN

The maximum forward current is determined by the thermal resistance between the LED junction and ambient. It is crucial for the end product to be designed in a manner that minimizes the thermal resistance from the solder point to ambient in order to optimize lamp life and optical characteristics.

![Graph of Thermal Design](image)
REFLOW SOLDERING CHARACTERISTICS

In testing, Cree has found XLamp XH-G LEDs to be compatible with JEDEC J-STD-020C, using the parameters listed below. As a general guideline, Cree recommends that users follow the recommended soldering profile provided by the manufacturer of the solder paste used, and therefore it is the lamp or luminaire manufacturer’s responsibility to determine applicable soldering requirements.

Note that this general guideline may not apply to all PCB designs and configurations of reflow soldering equipment.

<table>
<thead>
<tr>
<th>Profile Feature</th>
<th>Lead-Free Solder</th>
</tr>
</thead>
<tbody>
<tr>
<td>Average Ramp-Up Rate (T_{s_{max}} to T_p)</td>
<td>1.2 °C/second</td>
</tr>
<tr>
<td>Preheat: Temperature Min (T_{s_{min}})</td>
<td>120 °C</td>
</tr>
<tr>
<td>Preheat: Temperature Max (T_{s_{max}})</td>
<td>170 °C</td>
</tr>
<tr>
<td>Preheat: Time (t_{s_{min}} to t_{s_{max}})</td>
<td>65-150 seconds</td>
</tr>
<tr>
<td>Time Maintained Above: Temperature (T_L)</td>
<td>217 °C</td>
</tr>
<tr>
<td>Time Maintained Above: Time (t_L)</td>
<td>45-90 seconds</td>
</tr>
<tr>
<td>Peak/Classification Temperature (T_p)</td>
<td>235 - 245 °C</td>
</tr>
<tr>
<td>Time Within 5 °C of Actual Peak Temperature (t_p)</td>
<td>20-40 seconds</td>
</tr>
<tr>
<td>Ramp-Down Rate</td>
<td>1 - 6 °C/second</td>
</tr>
<tr>
<td>Time 25 °C to Peak Temperature</td>
<td>4 minutes max.</td>
</tr>
</tbody>
</table>

Note: All temperatures refer to topside of the package, measured on the package body surface.
NOTES

Measurements
The luminous flux, radiant power, chromaticity, forward voltage and CRI measurements in this document are binning specifications only and solely represent product measurements as of the date of shipment. These measurements will change over time based on a number of factors that are not within Cree’s control and are not intended or provided as operational specifications for the products. Calculated values are provided for informational purposes only and are not intended or provided as specifications.

Pre-Release Qualification Testing
Please read the LED Reliability Overview for details of the qualification process Cree applies to ensure long-term reliability for XLamp LEDs and details of Cree's pre-release qualification testing for XLamp LEDs.

Lumen Maintenance
Cree now uses standardized IES LM-80-08 and TM-21-11 methods for collecting long-term data and extrapolating LED lumen maintenance. For information on the specific LM-80 data sets available for this LED, refer to the public LM-80 results document.

Please read the Long-Term Lumen Maintenance application note for more details on Cree's lumen maintenance testing and forecasting. Please read the Thermal Management application note for details on how thermal design, ambient temperature, and drive current affect the LED junction temperature.

Moisture Sensitivity
Cree recommends keeping XLamp LEDs in the provided, resealable moisture-barrier packaging (MBP) until immediately prior to soldering. Unopened MBPs that contain XLamp LEDs do not need special storage for moisture sensitivity.

Once the MBP is opened, XLamp XH-G LEDs may be stored as MSL 1 per JEDEC J-STD-033, meaning they have unlimited floor life in conditions of ≤ 30 °C/85% relative humidity (RH). Regardless of storage condition, Cree recommends sealing any unsoldered LEDs in the original MBP.

RoHS Compliance
The levels of RoHS restricted materials in this product are below the maximum concentration values (also referred to as the threshold limits) permitted for such substances, or are used in an exempted application, in accordance with EU Directive 2011/65/EC (RoHS2), as implemented January 2, 2013. RoHS Declarations for this product can be obtained from your Cree representative or from the Product Ecology section of the Cree website.

REACH Compliance
REACH substances of very high concern (SVHCs) information is available for this product. Since the European Chemical Agency (ECHA) has published notice of their intent to frequently revise the SVHC listing for the foreseeable future, please contact a Cree representative to insure you get the most up-to-date REACH SVHC Declaration. REACH banned substance information (REACH Article 67) is also available upon request.
UL® Recognized Component
This product meets the requirements to be considered a UL Recognized Component with Level 4 enclosure consideration. The LED package or a portion thereof has been investigated as a fire and electrical enclosure per ANSI/UL 8750.

Vision Advisory
WARNING: Do not look at an exposed lamp in operation. Eye injury can result. For more information about LEDs and eye safety, please refer to the LED Eye Safety application note.
MECHANICAL DIMENSIONS

All dimensions are ±.13 mm unless otherwise indicated.

Top View

Side View

Bottom View

Recommended PC Board Solder Pad

Recommended Metal Stencil Mask
(Hatched Area is Open)
TAPE AND REEL

All Cree carrier tapes conform to EIA-481D, Automated Component Handling Systems Standard.

All dimensions are ±.13 mm unless otherwise indicated.
PACKAGING

The diagrams below show the packaging and labels Cree uses to ship XLamp XH-G LEDs. XLamp XH-G LEDs are shipped in tape loaded on a reel. Each box contains only one reel in a moisture barrier bag.

Unpackaged Reel

Packaged Reel

Boxed Reel

Label with Cree Bin Code, Quantity, Reel ID

Label with Cree Order Code, Quantity, Reel ID, PO #

Label with Cree Bin Code, Quantity, Reel ID

Label with Cree Order Code, Quantity, Reel ID, PO #

Patent Label

(on bottom of box)