

## Cree® PLCC4 3-in-1 RGB SMD LED CLMUC-FKA



### PRODUCT DESCRIPTION

The CLMUC-FKA full-color RGB LED offers a high-intensity light output and a wide viewing angle. The compact 1.5mm x 1.5mm package allows for a very high resolution screen and is designed to work in a wide array of environmental conditions. Cree PLCC full-color RGB LEDs are suited for indoor video screen, decorative lighting and amusement applications.

### FEATURES

- Size (mm):1.5x 1.5
- Dominant Wavelength:  
Red (619 - 624nm)  
Green (520 - 535nm)  
Blue (462.5 - 477.5nm)
- Luminous Intensity (mcd)  
Red (180 - 355)@ 20mA  
Green (180 - 355)@10mA  
Blue (36 - 71)@ 10mA
- Moisture Sensitivity Level: 5a
- Lead-Free
- RoHS Compliant
- Matte Surface

### APPLICATIONS

- Full-Color Video Screen
- Decorative lighting
- Amusement

## ABSOLUTE MAXIMUM RATINGS ( $T_A = 25^\circ\text{C}$ )

Items	Symbol	Absolute Maximum Rating			Unit
		R	G	B	
Forward Current <sup>Note 1</sup>	$I_F$	25	13	13	mA
Peak Forward Current <sup>Note 2</sup>	$I_{FP}$	70	50	50	mA
Reverse Voltage	$V_R$	5	5	5	V
Power Dissipation	$P_D$	63	49	49	mW
Operation Temperature	$T_{opr}$	-40 ~ +100			$^\circ\text{C}$
Storage Temperature	$T_{stg}$	-40 ~ +100			$^\circ\text{C}$
Junction Temperature	$T_J$	110	110	110	$^\circ\text{C}$
Junction/ambient 1 chip on	$R_{THJA}$	450	400	450	$^\circ\text{C/W}$
Junction/ambient 3 chip on	$R_{THJA}$	650	580	680	$^\circ\text{C/W}$
Junction/solder point 1 chip on	$R_{THJS}$	300	280	300	$^\circ\text{C/W}$
Junction/solder point 3 chip on	$R_{THJS}$	450	430	480	$^\circ\text{C/W}$

**Note:** 1.Single-color light.  
2.Pulse width  $\leq 0.1$  msec, duty  $\leq 1/10$ .

## TYPICAL ELECTRICAL & OPTICAL CHARACTERISTICS ( $T_A = 25^\circ\text{C}$ )

Characteristics	Condition	Symbol	Values			Unit
			R	G	B	
Dominant Wavelength	$I_F = 20\text{ mA(R)}$ $I_F = 10\text{ mA(B,G)}$	$\lambda_{DOM}$	619~624	520~535	462.5~477.5	nm
Spectral bandwidth at 50% $I_{REL}$ max	$I_F = 20\text{ mA(R)}$ $I_F = 10\text{ mA(B,G)}$	$\Delta\lambda$	24	38	28	nm
Forward Voltage	$I_F = 20\text{ mA(R)}$ $I_F = 10\text{ mA(B,G)}$	$V_{F(avg)}$	2.0	3.1	3.1	V
		$V_{F(max)}$	2.5	3.8	3.8	V
Luminous Intensity	$I_F = 20\text{ mA(R)}$ $I_F = 10\text{ mA(B,G)}$	$I_{V(min)}$	180	180	36	mcd
		$I_{V(avg)}$	280	240	50	mcd
Reverse Current (max)	$V_R = 5\text{ V}$	$I_R$	10	10	10	$\mu\text{A}$

## INTENSITY BIN LIMIT (RED $I_F = 20 \text{ mA}$ , GREEN & BLUE $I_F = 10 \text{ mA}$ )

Red

Bin Code	Min.(mcd)	Max.(mcd)
E	180	224
bc	202	252
F	224	280
de	252	318
G	280	355

Green

Bin Code	Min.(mcd)	Max.(mcd)
E	180	224
bc	202	252
F	224	280
de	252	318
G	280	355

Blue

Bin Code	Min.(mcd)	Max.(mcd)
L8	36	45
3g3f	41	51
L9	45	56
3e3d	51	64
L	56	71

Tolerance of measurement of luminous intensity is  $\pm 10\%$ .

## COLOR BIN LIMIT (RED $I_F = 20 \text{ mA}$ , GREEN & BLUE $I_F = 10 \text{ mA}$ )

Red

Bin Code	Min.(nm)	Max.(nm)
RB	619	624

Green

Bin Code	Min.(nm)	Max.(nm)
G7	520	525
G23	522.5	527.5
G8	525	530
G45	527.5	532.5
G9	530	535

Blue

Bin Code	Min.(nm)	Max.(nm)
B23	462.5	467.5
B4	465	470
B45	467.5	472.5
B5	470	475
B67	472.5	477.5

Tolerance of measurement of dominant wavelength is  $\pm 1 \text{ nm}$ .

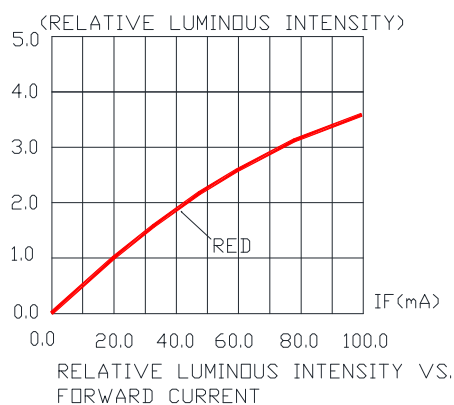
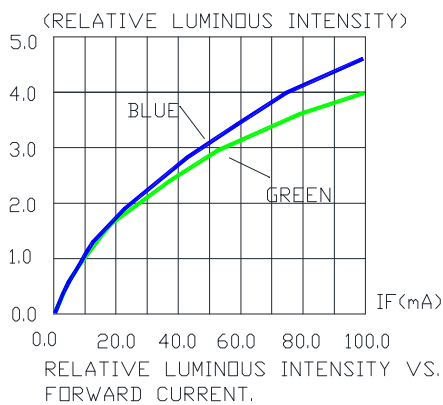
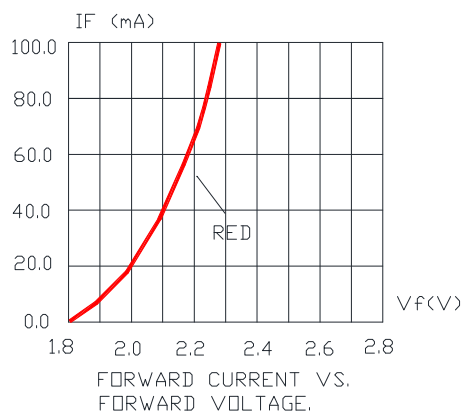
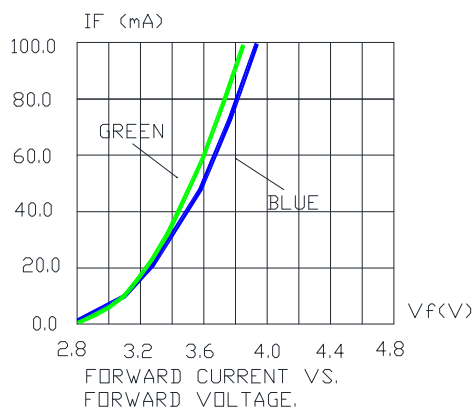
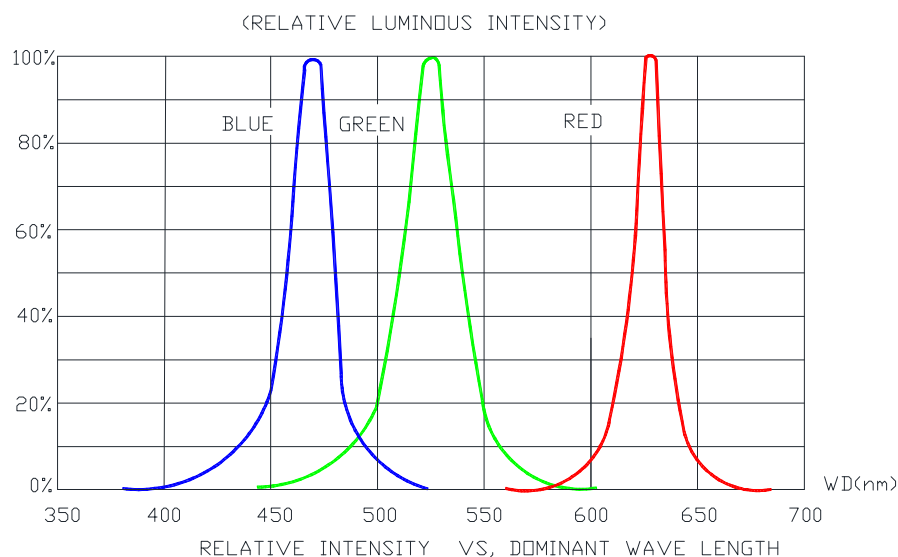
## ORDER CODE TABLE\*

Kit Number	Color	Luminous Intensity (mcd)		Dominant Wavelength (nm)				Pack- age
		Min.	Max.	Color Bin	Min. (nm)	Color Bin	Max.(nm)	
CLMUC-FKA-CEGEGL8LBB7923673	Red	180	355	RB	619	RB	624	Reel
	Green	180	355	G7	520	G9	535	Reel
	Blue	36	71	B23	462.5	B67	477.5	Reel
CLMUC-FKA-CE1E1L81BB7C23C3	Red	Any 1 Intensity bin from E(180) - G(355)		RB	619	RB	624	Reel
	Green	Any 1 Intensity bin from E(180) - G(355)		Any 1 hue bin from G7(520) - G9(535)				Reel
	Blue	Any 1 Intensity bin from L8(36) - L(71)		Any 1 hue bin from B23(462.5) - B67(477.5)				Reel
CLMUC-FKA-CF1E1L91BB7C23C3	Red	Any 1 Intensity bin from F(224) - G(355)		RB	619	RB	624	Reel
	Green	Any 1 Intensity bin from E(180) - G(355)		Any 1 hue bin from G7(520) - G9(535)				Reel
	Blue	Any 1 Intensity bin from L9(45) - L(71)		Any 1 hue bin from B23(462.5) - B67(477.5)				Reel

### Notes:

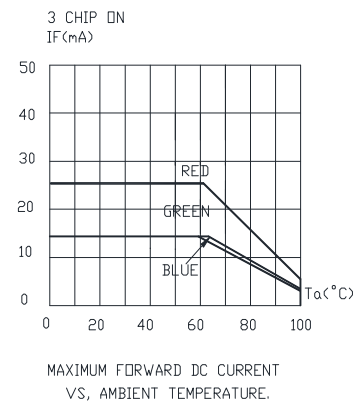
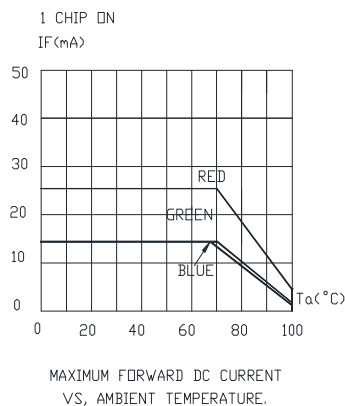
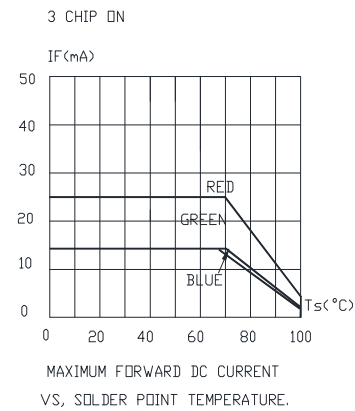
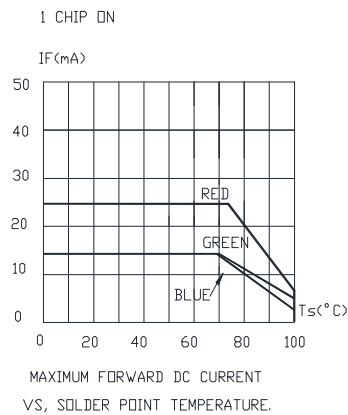
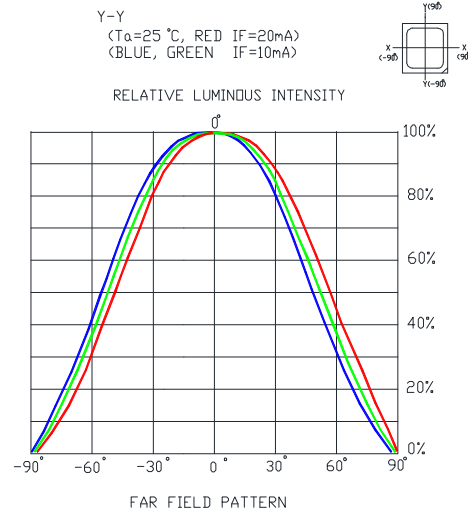
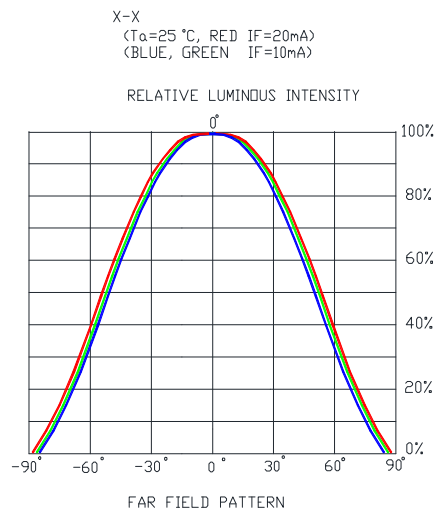
1. The above kit numbers represent the order codes which include multiple intensity-bin and color-bin codes. Only one intensity-bin code and one color-bin code will be shipped on each reel. Single intensity-bin code and single color-bin code will be orderable in certain quantities.
2. For example, any 1 intensity-bin from E - G means only 1 intensity-bin (E or bc or F or de or G) will be shipped by Cree.
3. For example, any 1 color-bin from G7 - G9 means only 1 color-bin (G7 or G23 or G8 or G45 or G9) will be shipped by Cree.
4. Please refer to the "Cree LED Lamp Reliability Test Standards" document for reliability test conditions.
5. Please refer to the "Cree LED Lamp Soldering & Handling" document for information about how to use this LED product safely.

## GRAPHS



The above data are collected from statistical figures that do not necessarily correspond to the actual parameters of each single LED. Hence, these data will be changed without further notice.

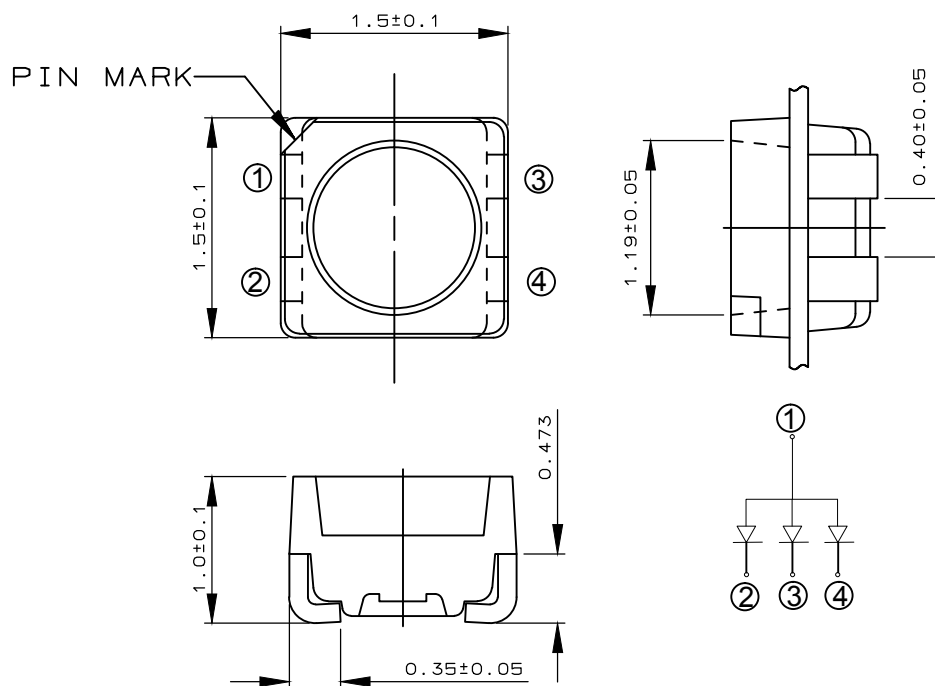
## GRAPHS



The above data are collected from statistical figures that do not necessarily correspond to the actual parameters of each single LED. Hence, these data will be changed without further notice.

## MECHANICAL DIMENSIONS

All dimensions are in mm.



- 1 COMMON ANODE
- 2 CATHODE FOR Red
- 3 CATHODE FOR Green
- 4 CATHODE FOR Blue

## NOTES

### RoHS Compliance

The levels of environmentally sensitive, persistent biologically toxic (PBT), persistent organic pollutants (POP), or otherwise restricted materials in this product are below the maximum concentration values (also referred to as the threshold limits) permitted for such substances, or are used in an exempted application, in accordance with EU Directive 2002/95/EC on the restriction of the use of certain hazardous substances in electrical and electronic equipment (RoHS), as amended through April 21, 2006.

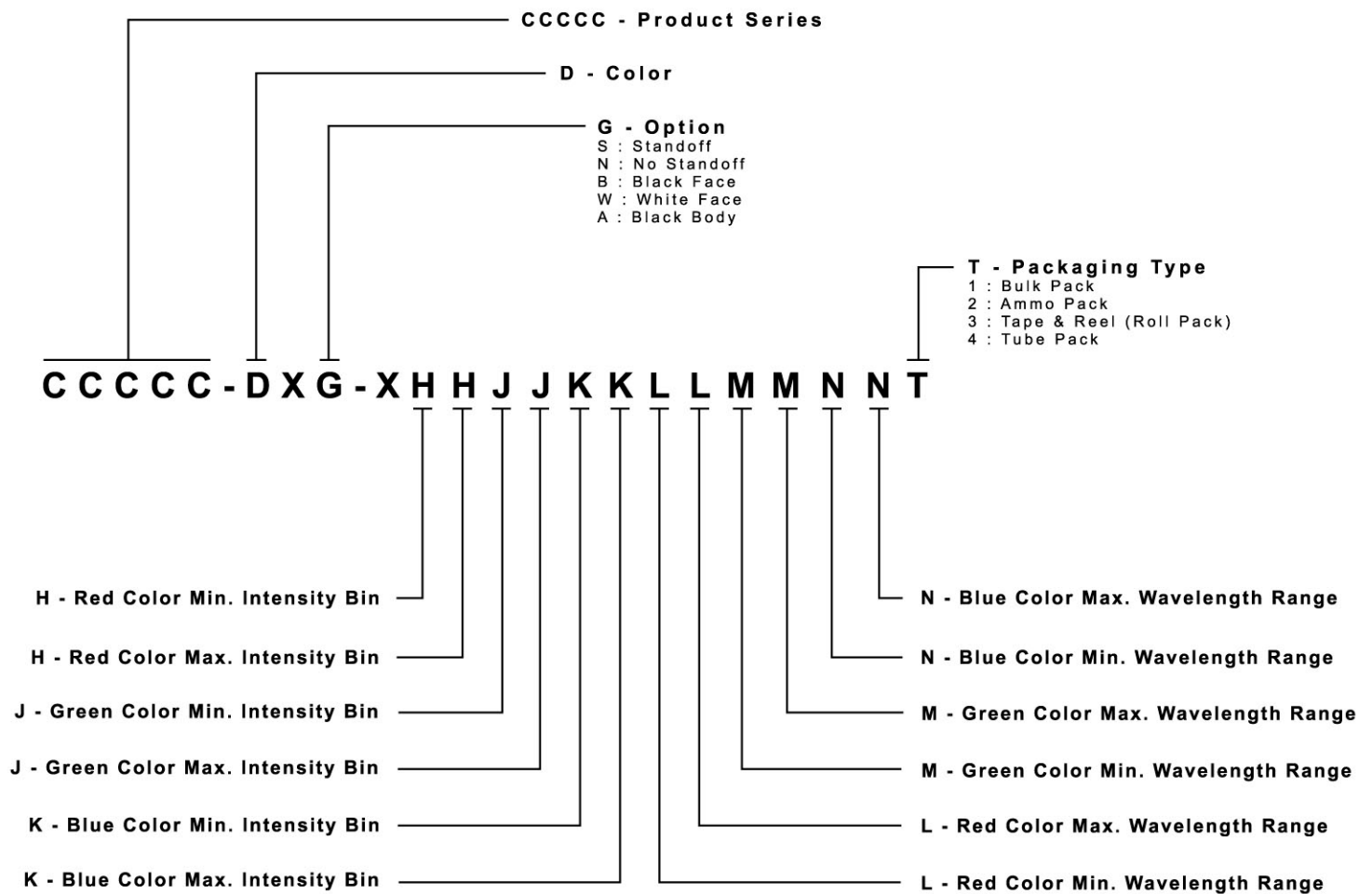
### Vision Advisory Claim

Users should be cautioned not to stare at the light of this LED product. The bright light can damage the eye.

## KIT NUMBER SYSTEM

Cree LED lamps are tested and sorted into performance bins. A bin is specified by ranges of color, forward voltage, and brightness. Sorted LEDs are packaged for shipping in various convenient options. Please refer to the "Cree LED Lamp Packaging Standard" document for more information about shipping and packaging options.

Cree LEDs are sold by order codes in combinations of bins called kits. Order codes are configured in the following manner:

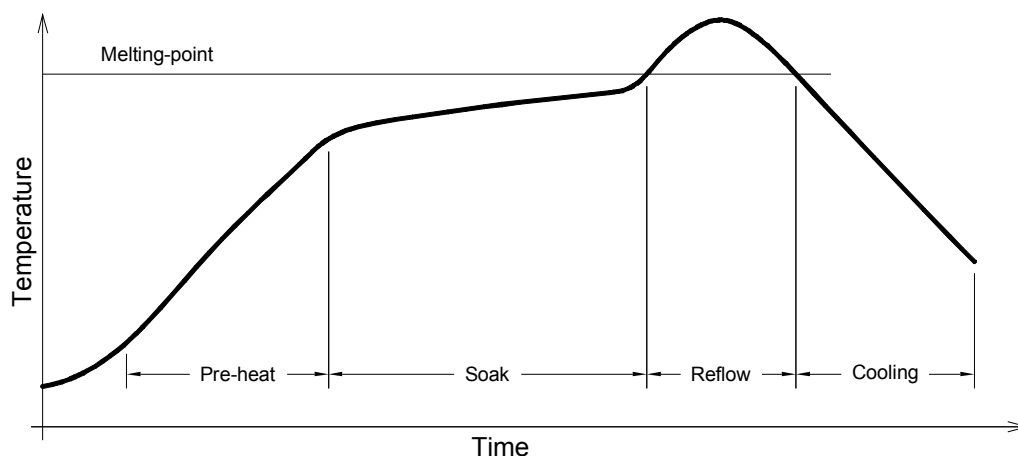




- The temperature profile is as below.

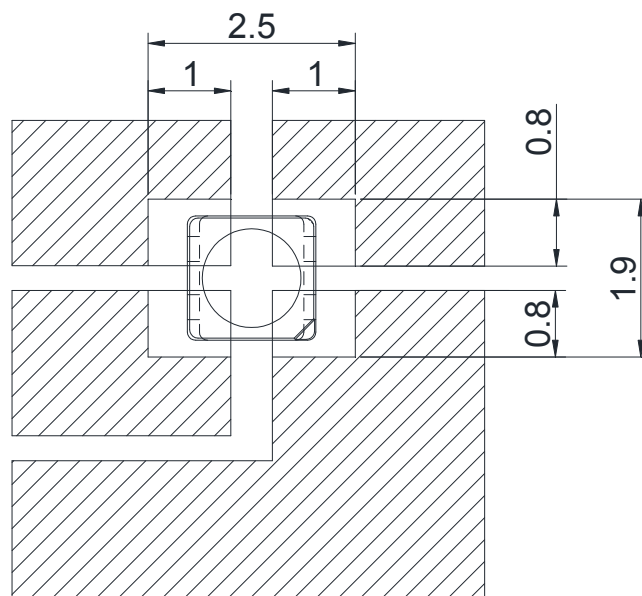
## REFLOW SOLDERING

- The CLMUC-FKA is rated as a MSL 5a product.
- After opening the sealed bag, the SMD LED must be stored under the condition  $<30^{\circ}\text{C}$  and  $<60\%\text{RH}$ . Under these conditions, the SMD LEDs must be used (subject to reflow) within 24 hours after bag opening, and baking 24-hour/ $80^{\circ}\text{C}$  is required when exceeding 24 hours.
- Note that baking must only be done once.
- The temperature profile is as below.



Use only with CLMUC-FKA

Solder
Average ramp-up rate = $4^{\circ}\text{C/s}$ max
Preheat temperature = $150^{\circ}\text{C} \sim 200^{\circ}\text{C}$
Preheat time = 120s max
Ramp-down rate = $6^{\circ}\text{C/s}$ max
Peak temperature = $235^{\circ}\text{C}$ max
Time within $5^{\circ}\text{C}$ of actual Peak Temperature = 10s max
Duration above $217^{\circ}\text{C}$ is 45s max



## PACKAGING

- The CLMUC-FKA is rated as a MSL 5a product.
- The boxes are not water resistant and they must be kept away from water and moisture.
- The LEDs are packed in cardboard boxes after packaging in normal or anti-electrostatic bags.
- Cardboard boxes will be used to protect the LEDs from mechanical shocks during transportation.
- The reel pack is applied in SMD LED.
- Max 3500 pcs per reel.

